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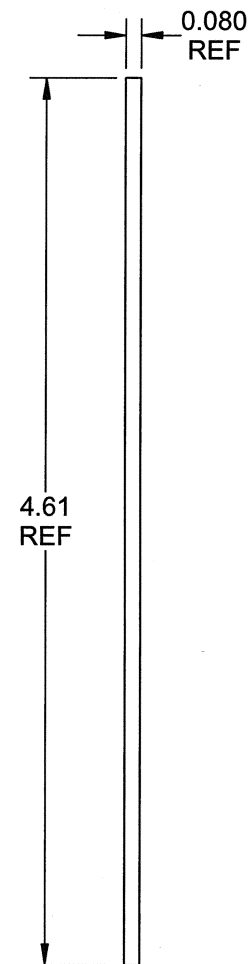
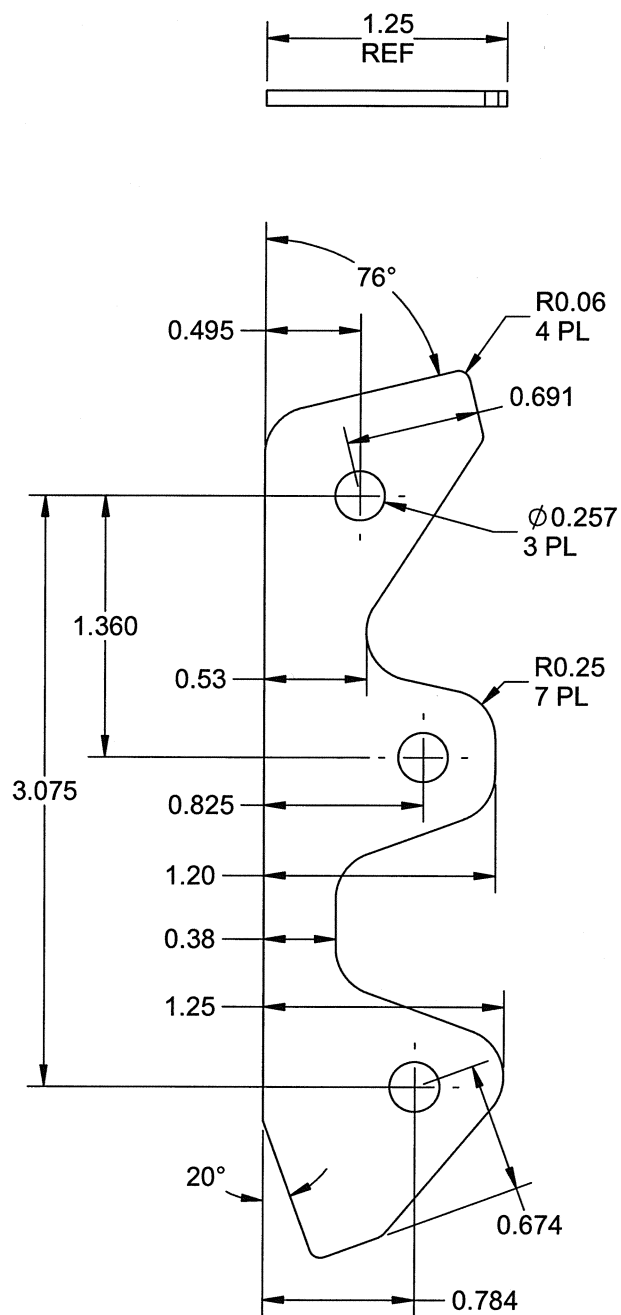
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**D5642-1 SADDLE SPACER**

**NOTES:**

- 1) MATERIAL: 6061-T6/T62/T651 PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 ALUMINUM SHEET 0.080 THICK, REF DART SPEC M6061T6S.080 OR 5052-H32 PER QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209 ALUMINUM SHEET 0.080 THICK, REF DART SPEC M5052H32S.080
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.03 lb
- 8) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5642-1-REVA.DXF"

**RELEASED**

2019 JUN 27  
EN 19-746

APPROVED

|            |             |  |    |              |
|------------|-------------|--|----|--------------|
| A          | NEW ISSUE   |  | ZF | 18.04.25     |
| REV.       | DESCRIPTION |  | BY | DATE         |
| DESIGN     | ZF          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |    |              |
| DRAWN      | ZF          |  |    |              |
| CHECKED    | MW          | DRAWING NO.<br><b>D5642</b>  |    | REV. A       |
| MFG. APPR. | DD          |  |    | SHEET 1 OF 1 |
| APPROVED   | NO          | TITLE<br><b>SADDLE SPACER</b>  |    | SCALE        |
| DE APPR.   | CP          |  |    | NTS          |
| DATE       | 18.04.25    | COPYRIGHT © 2018 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |    |              |